

## APPLICATION

Automotive OEM  
Interior Console

This continuous hinge line assembly demonstrates ER Wagner Manufacturing Company's engineering capabilities to incorporate a continuous hinge with additional assembled components. The springs that are installed provides a quality feel and assistance in opening the lid assembly.

Decades of experience with continuous hinges and extensive spring design experience allows ER Wagner to help customers design hundreds of similar hinges. Our unique continuous hinge lines allow us to run complex hinges without secondary operations, which ultimately reduces costs for our customers.

# Engineered Hinge

## *Hinge Line with Dual Torsion Springs*

### **Manufacturing tools and equipment utilized:**

- Continuous Hinge Line Work Cell
- Semi-Automated Assembly Fixture to install Torsion Springs
- Certified Attribute gages



800.558.5596 - [www.erwagner.com](http://www.erwagner.com)

4611 North 32nd Street - Milwaukee, WI 53209-6023

**E.R.Wagner**  
HINGES & STAMPINGS Manufacturing Co.